



If you think you need to replace your heat pad:

If torn it may need replacement.

FIRST: EMAIL US PICTURES of the padding and your printing results/rejects for quick same-day evaluation. nationalaccts@lindenmeyr.com

If advised to, or printing issues are clearly due to the padding deterioration, replace the pad with the below instructions.

These pads should last between 300 to 3000 presses, generally very long life. Do not worry about appearance. If desired, clean it with a strong kitchen surface cleaner. It is resilient.

Steps to Replace the DK3 Heat Pad:

- **Remove Old Material:** Carefully peel away the old green rubber pad, being careful not to damage the temperature sensor wire located under the pad.
- **Prepare Surface:** Clean the surface. It is not necessary to remove all old adhesive; a smooth surface is sufficient.
- **Apply Adhesive:** Apply high-temp silicone adhesive to one side of the new green conductive pad.
- **Install Pad:** Stick the pad onto the band heater.
- **Cure:** Place a mug in the press, clamp it shut with very light pressure to hold the pad in place, and allow it to cure overnight.

Maintenance Tips:

- Replace the pad when you notice light spots on mugs, or when it becomes indented, chipped, or sagging.
- The life of the pad depends on usage and pressure; heavy usage can necessitate more frequent replacement.
- Do not remove the band heater assembly itself.